

## Supplementary Tables:

**Table 1: Definition of relevant optical and acoustic measurement parameters in biophotonic imaging.**

	Parameter	Symbol	Unit	Definition	Average value in soft tissue*	Ref
Optical	Optical absorption coefficient	$\mu_a$	$\text{cm}^{-1}$	Probability of photon absorption per unit length travelled by the photon	0.1 - 0.5	1,2
	Refractive index	n	-	Ratio of the velocity of light in a vacuum to the velocity of light in a medium	1.33 - 1.51	1,2
	Anisotropy factor	g	-	Represents the effects of directionally dependent scattering	0.7 - 0.9	1,2
	Reduced scattering coefficient	$\mu_s'$	$\text{cm}^{-1}$	Probability of photon scattering per unit length travelled by the photon	10-20	1,2
Acoustic	Acoustic attenuation coefficient	$\alpha$	$\text{dB}\cdot\text{cm}^{-1}\cdot\text{MHz}^{-1}$	Extent of reduction of an acoustic wave when propagating within a medium	0.1-1.6	3,4
	Speed of sound	c	$\text{m}\cdot\text{s}^{-1}$	Velocity of acoustic wave propagation within a medium	1450 - 1730	3,4
	Backscattering coefficient	$\mu_{bs}$	$\text{m}^{-1}\text{sr}^{-1}$	Differential scattering cross section per unit volume at a scattering angle of 180°	$3.5 \times 10^{-4}$ - $9 \times 10^{-4}$	4,5
Thermoelastic	Grüneisen Parameter	$\Gamma$	-	Measure of thermoelastic efficiency	0.25 -0.9	6
Fluorescence	Emission spectrum	$I_e(\lambda)$	nm	Wavelength-dependent fluorescent output spectrum	**	
	Emission quantum yield	$\phi_{QY}$	%	Measure of photon emission efficiency defined by the ratio of the number of photons emitted to the number of photons absorbed	**	
	Emission lifetime	$\tau$	ns	Time a fluorophore spends in the excited state before returning to the ground state by photon emission	**	

Notes: \*These are just representative values. For more accurate numbers see literature. Speed of sound can vary with temperature.

\*\*Depending on fluorophore



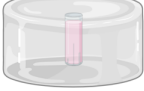

**Table 2: Relevant optical and acoustic parameters of different materials without the use of additives.**  
Optical properties refer to a wavelength range of 600 – 900 nm.

Material	Optical				Acoustic		
	Intrinsic $\mu_a$ ( $\text{cm}^{-1}$ )	Intrinsic $\mu_s'$ ( $\text{cm}^{-1}$ )	Refr. index	Ref.	c ( $\text{m}\cdot\text{s}^{-1}$ )	( $\text{dB}\cdot\text{cm}^{-1}$ ) at frequency (MHz)	Ref.
General soft tissue	0.1-0.5	10-20	1.33-1.51	<sup>2</sup>	1450–1730	0.1–1.6 $\text{dB}\cdot\text{cm}^{-1}\cdot\text{MHz}^{-1}$	<sup>3,4</sup>
Aqueous suspension	negligible*	negligible	1.34	<sup>7</sup>	1480-1574	0.0022 at 1 MHz	<sup>3</sup>
Agar/Gelatin	negligible	negligible	1.35	<sup>8</sup>	1490-1650	0.1–1.5 $\text{dB}\cdot\text{cm}^{-1}\cdot\text{MHz}^{-1}$	<sup>9–16</sup>
Polyacrylamide (10%-20%)	negligible	negligible	1.35	<sup>17</sup>	1540-1590	0.08-0.14 at 1 MHz 0.7 at 5 MHz	<sup>11,18</sup>
PVA	Dependent on preparation*	Dependent on preparation**	1.35	<sup>19,20</sup>	1510-1570	0.075–0.56 $\text{dB}\cdot\text{cm}^{-1}\cdot\text{MHz}^{-1}$	<sup>11,21–23</sup>
Co-polymer in oil	negligible (dependent on polymer)	negligible (dependent on polymer)	1.47	<sup>24</sup>	1420-1500	0.4-7 at 3.5 MHz	<sup>25–27</sup>
PVCP (including 0 - 90% softener)	negligible	negligible	1.52	<sup>28</sup>	1350-1580	0.6-0.9 at 1 MHz 1-30 at 4 MHz 6.45-8.24 at 5 MHz	<sup>28–34</sup>
Silicone	negligible	negligible	1.4	<sup>35</sup>	970-1200	1.8 at 3 MHz 14.0 at 5 MHz 14.7 at 7 MHz	<sup>11,36–38</sup>
Polyurethane	negligible	negligible	1.5	<sup>39</sup>	1400-1470	0.5–0.7 $\text{dB}\cdot\text{cm}^{-1}\cdot\text{MHz}^{-1}$	<sup>38,40</sup>
Polyester, Epoxy resin	negligible	negligible	1.54	<sup>41–43</sup>	1844-3118	7–17 at 0.5 MHz	<sup>44</sup>

\*Absorption spectra of water can be obtained from Hale and Querry et al.<sup>45</sup>

\*\* dependent on the number, length and rate of freeze and thaw cycles, by the grade of the PVA (molecular weight, degree of saponification) and its concentration in the aqueous solution, by the presence of additives and by the type of solvent<sup>23,46–50</sup>

**Table 3: Overview of types of heterogeneous phantoms used in biophotonics.** Static implementations are targeted for applications requiring constant properties (e.g. breast tumour), whilst dynamic implementations focus on applications requiring time-varying properties (e.g. brain activation). If the material of embedded inclusions or targets differs from the base material, mismatches in optical properties (e.g. refractive index) or acoustic impedance can be introduced potentially leading to imaging artefacts.

Base	Advantages	Disadvantages	Target	Implementations					
				Static	Dynamic				
<b>Liquid</b>	<ul style="list-style-type: none"> <li>+ Reliable adjustment of optical properties</li> <li>+ Movement / replacement of inclusion possible</li> <li>+ High homogeneity</li> <li>+ Simple preparation</li> <li>+ Simple change of optical properties</li> </ul>	<ul style="list-style-type: none"> <li>- Container walls can create light-guiding effects/acoustic boundaries<sup>51-53</sup></li> <li>- Poor stability over time</li> <li>- Complex to handle/transport</li> <li>- Acoustic / mechanical parameters cannot sufficiently be mimicked</li> <li>- Low architectural flexibility</li> </ul>	Liquid		<ul style="list-style-type: none"> <li>- Liquid inclusions of contrasting optical properties in homogeneous medium<sup>54</sup></li> <li>- Layers of different optical properties<sup>55,56</sup></li> </ul>	<ul style="list-style-type: none"> <li>- Flow through sphere<sup>57</sup> or tube<sup>58</sup> to mimic dye bolus</li> </ul>			
			Solid					<ul style="list-style-type: none"> <li>- targets of contrasting optical properties<sup>53,59-62</sup></li> </ul>	
			<b>Solid</b>	<ul style="list-style-type: none"> <li>+ Good stability</li> <li>+ No containing vessel needed</li> <li>+ Simple maintenance</li> <li>+ High architectural flexibility (e.g. 3D-shape, layered structures)</li> </ul>	<ul style="list-style-type: none"> <li>- Difficult to change properties / position of the inclusion</li> <li>- Hardener may change the inclusion properties<sup>63</sup></li> <li>- Fabrication may be challenging</li> </ul>	Liquid		<ul style="list-style-type: none"> <li>- Liquid inclusions of contrasting optical properties<sup>64</sup></li> </ul>	<ul style="list-style-type: none"> <li>- Perfused channel-arrays<sup>65</sup> or tubings<sup>66</sup></li> <li>- Solid layer on top of a homogenous liquid medium with variable haemoglobin oxygenation<sup>66,67,68</sup></li> </ul>
						Solid		<ul style="list-style-type: none"> <li>- Targets of contrasting optical properties (e.g. fibers, spheres)<sup>53,63</sup></li> <li>- Layers of different optical properties<sup>69-71</sup></li> </ul>	<ul style="list-style-type: none"> <li>- Targets mimicking local absorption changes by electrochromic<sup>72</sup>, thermochromic<sup>73-75</sup>, or mechanical methods<sup>77</sup></li> <li>- Layers of different optical properties with mechanical movement<sup>76</sup></li> </ul>

**Table 4: Materials used for direct 3D-printing of optical imaging phantoms.**

<b>Material</b>	<b>Absorber</b>	<b>Scatterer</b>	<b>Printing method</b>	<b>Ref</b>	
Hydrogels (e.g. gelatin, agar)	Molecular dyes, Coffee	TiO <sub>2</sub>	Fused deposition modeling	79,80	
Copolymer-in-oil	Graphite powder	TiO <sub>2</sub>	Fused deposition modeling	24,81	
Acrylonitrile butadiene styrene (ABS)	Nigrosin <sup>82</sup>	TiO <sub>2</sub> <sup>82</sup>	(dual extrusion) fused deposition modeling	82–84	
Polylactid acid (PLA)	-	-	(dual extrusion) fused deposition modeling	85	
Commercial photopolymer	Vero-series (Stratasys Inc., Eden Prairie, MN)	Veroblack (containing black pigments)	Verowhite (containing TiO <sub>2</sub> )	PolyJet	86–88
	Tango-Series, Stratasys Inc., Eden Prairie, MN)	TangoBlack (containing black pigments)			89
	Methacrylate based photopolymers (e.g. Formlabs series, Somerville, Massachusetts; E-Shell series, EnvisionTec, Germany)	Commercial colour pigments, Black ink, molecular dye (e.g. Projet 900NP)	polystyrene microspheres, TiO <sub>2</sub>	Stereolithography	90–93

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